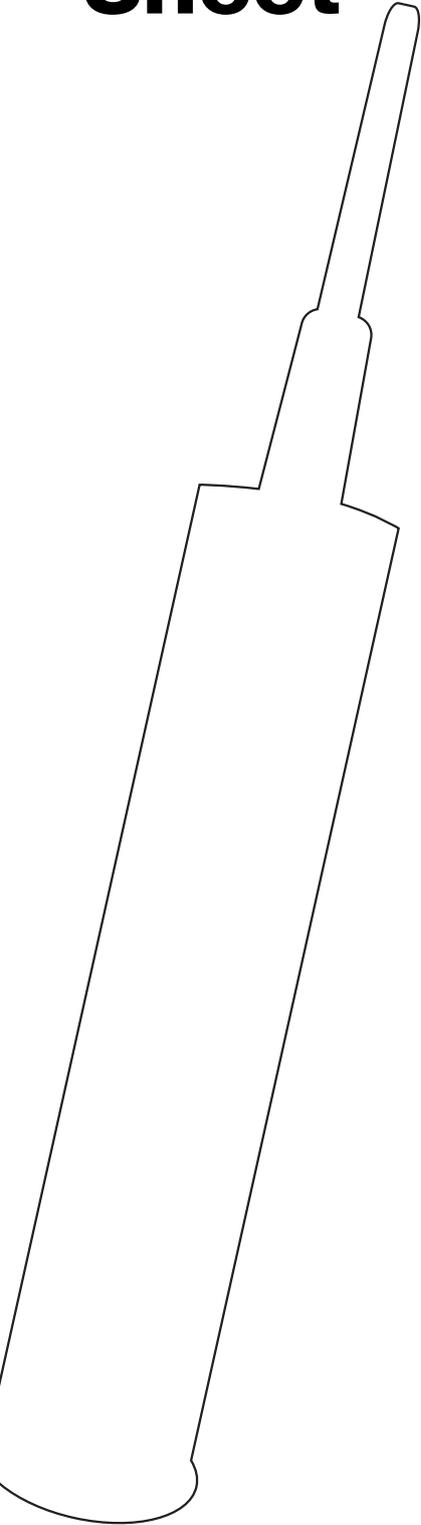


Technical Data Sheet



PROPELLING EXCELLENCE
PROXL[®]

generation[™]
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RAPID *WINDSCREEN ADHESIVE*

A primerless 1k Polymer windscreen adhesive that provides a quick driveaway time and easy application without pre-heating the vehicles. It is an isocyanate-free, thixotropic, high modulus windscreen adhesive based on rapid initial tack Polymer technology.

Product Code - PROSCREEN



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Technical Data

Chemical base	AST Polymer
Curing System	Moisture
Density	1.49 ± 0.03gr/ml
Appearance/Colour	Paste, Black
Tack Free	15-20 min (23° Cand %50 R.H.)
Curing rate	Approx. 3,5mm/24 hr (23°C and %50 R.H.)
Sagging (ISO 7390)	0 mm
Shore A Hardness (ISO 868)	55 ± 5
Elongation at Break % (ISO 37)	≥%300
Volume Loss	<-%3 (23°C and %50 R.H.)
Tensile Strength (ISO 37)	Min. 3,5 N/mm ²
Heat Resistance	-40°C and +90°C
Application Temperature	+5°C and +40°C

Surface Preparation



Remove the damaged glass.

Before application ensure that surfaces are clean, dry and free from dust and grease.

Application Guide



1 Cut tip of the nozzle to desired shape and size to provide a bead height sufficient to give good contact with the windshield around the entire perimeter. A triangular shaped notch will provide the optimal bead shape and height.



2 It is recommended to apply the adhesive with a pneumatic sealant gun.



3 Apply the Windshield Adhesive directly to the glass.
Position the glass by aligning a glass mounting tape on glass and car body.



4 Press glass in place to assure complete contact with the Windshield Adhesive.

PRODUCT HANDLING CAUTIONS

ProXL products are harmless to handle provided that certain precautions are taken when handling chemicals. The uncured materials must not be allowed to come into contact with foodstuffs or food utensils, and measures should be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The wearing of impervious rubber or plastic gloves will normally be necessary; likewise the use of eye protection. The skin should be thoroughly cleaned at the end of each working period by washing with soap and warm water. The use of solvents has to be avoided. Disposable paper should be used to dry the skin. Adequate ventilation of the working area is recommended. These precautions are described in greater detail in the safety data sheet for the individual products and should be referred to for further information.

DISCLAIMER OF LIABILITY

The information and, in particular, the recommendations relating to the application and end-use of ProXL products, are given in good faith based on ProXL current knowledge and experience of the products when properly stored, handled and applied under normal conditions. ProXL cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production method mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. ProXL specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of ProXL products. ProXL specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits. Users should always refer to the most recent issue of the technical data sheet for the product concerned, copies of which will be supplied on request.