

according to the square of capacity for materials of the figure C1.

The size of blind rivet must be agreed with the minimum length 4mm (5/32") and maximum length 10 mm (3/8"), figure C2 and C3. This size is needed more than the length of the thickness is wished to be rivetted correctly, if not the rivetting will be worse and RiveDrill will be able to be worse too.

FigureD. Rivetting. Prepare the drill to turn to the right. Introduce the head of the blind rivet completely in the hole of the parts have to be joined, figure D1. While the drill is started to the right, Rivedrill must hold strongly with the hand on the telescopic body 5, figure D2. Stop the drill when the rivet has been fixed and the mandrel of the blind rivet has been broken. Caution The reaction in the hand that hold the RiveDrill can be increased depending on the material and the size of the blind rivets is been used.

Figure E. Expel the mandrel of the RiveDrill. Turning to the left and incline the RiveDrill to left the mandrel of the rivet falls while the RiveDrill is hold with the hand so that do not turn. Keep the drills turning to the left until the clack, clack, is listened that indicates the initial position with the hole control 4 closed to be prepared for the next blind rivet. Before inserting a new blind rivet make sure that the previous mandrel has been expelled.

MAINTENANCE AND CLEANING.

Figure E. The jaws must be cleaned and lubricated from time to time and remove the dusty material that could be deposit.

If the machine should happen to fail despite an authorized customer services agent for MAQUINAS ANDREA power tools should carry out the care taken in manufacture and testing, repair. For spare parts requirement you may use the piece number of the Figure F.

BREAKDOWN, CAUSES AND SOLUTIONS

▣ If the rivet doesn't enter. Possible solution, the nosepieces 14, 15 or 16, Figure F is not chose correctly. Change the nosepiece. Possible mandrel of the blind rivet inside of RiveDrill. Before to be continued, dismount RiveDrill and expel the mandrel. Possible jaw 5, figure F with defect. Disassemble and change it.

▣ The blind rivet is in but it doesn't work. Possible mechanism in position as figure B3. Act to work as position B2. Possible that the mandrel of the blind rivet is too short. Check the sizes as C4. Possible that the jaws are wearing or break. Clean or change it.

▣ RiveDrill set the rivet but does not expel the mandrel. Possible solution, the nosepieces 14, 15 or 16, Figure F is not chose correctly. Change the nosepiece. Possible that the jaws are wearing or break. Clean or change it. Possible than the mandrel is to thick. Check the rivet sizes C4.

GUARANTEE.

For this MAQUINAS ANDREA machine, we provide a 6-month guarantee against material and workmanship defects from the date of purchase (verified by invoice or delivery document) Damage that has occurred will be corrected by replacement or repair. Damage caused by normal wear, overloading or improper handling is excluded from the guarantee. Claims can only be accepted if the device is sent without having been disassembled, to a MAQUINAS ANDREA branch office, your MAQUINAS ANDREA sales representative or a customer service agent for MAQUINAS ANDREA power tools.

DECLARATION OF CONFORMITY.

Declaration of the manufacture according to 93/37/EC. This product has been designed exclusively for being built into another machine, or mounted onto another machine or other machines. It is forbidden to put this product into operation before the conformity of the final product with the provisions of the regulation 98/37/EC has been fulfilled. The conformity is fulfilled, for example, if is this accessory is driven by a MAQUINAS ANDREA power tool according to the operating instructions or the pictogram instructions on the packing.

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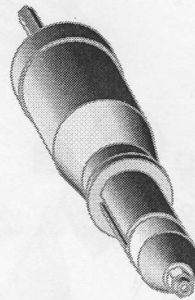
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ANDREA



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Istruzioni d'uso

RiveDrill
E95H



Blind Riveting Attachment
Dispositivo para remachar
Blindniet-Vorsatzgerät
Adaptateur riveteuse pour rivets aveugles
Adattatore per rivetti ciechi